

Amendments to the Specification:

Applicants respectfully request that the following amendments be made to the specification to correct certain typographical errors contained in the publication:

[0011] FIG. 1 is a pictorial view of a "modified" S-tile 5, which includes sections 6 and 7. Also provided is a rectangular-type channel 9. This channel may be used as a breakage channel (to separate sections 6 and 7), or to simulate a dual-tile configuration (appearing to be two separate ~~[[files]]~~ tiles). Exemplary nail holes NH1 and NH2 are also shown. This figure also shows optional items NH3 and score line (or channel) 99.

[0035] It should be understood that under one embodiment of the invention, a "shading" treatment could be applied, which involves the use of a small jet to squirt suitable ink onto the score line, as shown generally on the surface 9S in FIG. 2. It should be understood that this ~~[[a]]~~ "shading" treatment could be applied to any of the embodiments of the invention as needed.

[0056] In order to "switch over" to Simulated Two-Piece Mission type tiles, under one version of the invention, the line is stopped and the slipper configuration is changed. Reference is now made to FIG. ~~[[18]]~~ 3A, which is a pictorial view of a modified slipper design 30, which includes a scoring blade 39, which is configured to form the channel 9 during the forming process. In one configuration the scoring blade is {fraction (5/32)} inches high, {fraction (3/16)} inches wide, and 1.5 inches in length, although other configurations are contemplated without departing from the spirit and scope of the present invention.